





Benötigte Mindest-Trockenschichtstärke / Verbrauch für eine krit. Stahltemperatur von 500 °C									
	geschlossene Hohlprofile Druckglieder (Stützen)  			geschlossene Hohlprofile (Träger) 			geschlossene Hohlprofile (Träger) 		
	3 + 4-seitig als Stützen verbaut			4-seitig als Träger verbaut			3-seitig als Träger unter der Decke verbaut		
Profilmfaktor bis m -1	Verbrauch kg/m²	Schichtdicke mm nass	Schichtdicke mm trocken	Verbrauch kg/m²	Schichtdicke mm nass	Schichtdicke mm trocken	Verbrauch kg/m²	Schichtdicke mm nass	Schichtdicke mm trocken
0 - 54	1,917	1,433	0,988	1,917	1,433	0,988	1,897	1,418	0,978
55 - 59	2,136	1,596	1,101	2,136	1,596	1,101	2,115	1,581	1,090
60 - 64	2,264	1,692	1,167	2,264	1,692	1,167	2,250	1,682	1,160
65 - 69	2,386	1,784	1,230	2,386	1,784	1,230	2,373	1,773	1,223
70 - 74	2,508	1,875	1,293	2,508	1,875	1,293	2,493	1,863	1,285
75 - 79	2,631	1,966	1,356	2,631	1,966	1,356	2,615	1,955	1,348
80 - 84	2,753	2,058	1,419	2,753	2,058	1,419	2,737	2,046	1,411
85 - 89	2,875	2,149	1,482	2,875	2,149	1,482	2,860	2,137	1,474
90 - 94	2,997	2,240	1,545	2,997	2,240	1,545	2,980	2,227	1,536
95 - 99	3,120	2,332	1,608	3,120	2,332	1,608	3,102	2,319	1,599
100 - 104	3,242	2,423	1,671	3,242	2,423	1,671	3,224	2,410	1,662
105 - 109	3,364	2,514	1,734	3,364	2,514	1,734	3,345	2,500	1,724
110 - 114	3,486	2,606	1,797	3,486	2,606	1,797	3,467	2,591	1,787
115 - 119	3,608	2,697	1,860	3,608	2,697	1,860	3,589	2,683	1,850
120 - 124	3,731	2,788	1,923	3,731	2,788	1,923	3,709	2,772	1,912
125 - 129	3,853	2,880	1,986	3,853	2,880	1,986	3,832	2,864	1,975
130 - 134	3,944	2,948	2,033	3,944	2,948	2,033	3,930	2,938	2,026
135 - 139	4,026	3,009	2,075	4,026	3,009	2,075	4,010	2,997	2,067
140 - 144	4,107	3,070	2,117	4,107	3,070	2,117	4,091	3,058	2,109
145 - 149	4,187	3,129	2,158	4,187	3,129	2,158	4,171	3,118	2,150
150 - 154	4,268	3,190	2,200	4,268	3,190	2,200	4,252	3,178	2,192
155 - 159	4,349	3,251	2,242	4,349	3,251	2,242	4,334	3,239	2,234
160 - 164	4,429	3,310	2,283	4,429	3,310	2,283	4,414	3,299	2,275
165 - 169	4,511	3,371	2,325	4,511	3,371	2,325	4,495	3,360	2,317
170 - 174	4,592	3,432	2,367						
175 - 179	4,672	3,492	2,408						
180 - 184	4,753	3,553	2,450						
185 - 189	4,834	3,613	2,492						
190 - 194	4,914	3,673	2,533						
195 - 199	4,996	3,734	2,575						
200 - 204	5,077	3,795	2,617						
205 - 209	5,188	3,877	2,674						
210 - 214	5,302	3,963	2,733						
215 - 219	5,418	4,050	2,793						
220 - 224	5,533	4,135	2,852						
225 - 229	5,647	4,221	2,911						
230 - 234	5,762	4,307	2,970						
235 - 239	5,876	4,392	3,029						
240 - 244	5,991	4,478	3,088						
245 - 249	6,105	4,563	3,147						
250 - 254	6,222	4,650	3,207						
255 - 259	6,336	4,736	3,266						
260 - 264	6,451	4,821	3,325						
265 - 269	6,565	4,907	3,384						
270 - 274	6,679	4,992	3,443						
275 - 279	6,794	5,078	3,502						
280 - 284	6,908	5,163	3,561						
285 - 289	7,025	5,250	3,621						
290 - 294	7,139	5,336	3,680						
295 - 299	7,254	5,422	3,739						
300 - 304	7,368	5,507	3,798						
305 - 309	7,483	5,593	3,857						
310 - 314	7,597	5,678	3,916						
315 - 319	7,712	5,764	3,975						
320 - 324	7,826	5,849	4,034						
325 - 329	7,942	5,936	4,094						
330 - 334	8,057	6,022	4,153						
335 - 339	8,171	6,107	4,212						
340 - 344	8,286	6,193	4,271						
345 - 349	8,400	6,279	4,330						
350 - 354	8,515	6,364	4,389						
355 - 359	8,629	6,450	4,448						
360 - 364	8,746	6,537	4,508						
365 - 369	8,860	6,622	4,567						
370 - 374	8,974	6,708	4,626						
375 - 379	9,089	6,793	4,685						
380 - 384	9,203	6,879	4,744						
385 - 389	9,318	6,964	4,803						
390 - 394	9,432	7,050	4,862						
395 - 399	9,549	7,137	4,922						
400 - 404	9,663	7,222	4,981						
405 - 409	9,778	7,308	5,040						
410 - 414	9,892	7,394	5,099						
415 - 419	10,007	7,479	5,158						
420 - 424	10,121	7,565	5,217						
425 - 429	10,235	7,650	5,276						
430 - 434									

Die ermittelten Verbräuche sind Richtwerte.